Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852 2450 8233 Fax : +852 2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.: --

Report No.: 124675ST130008(9)

Page 1 of 3

# REPORT ON TENSILE STRENGTH TEST OF E10 ANCHOR BOLT EMBEDDED IN NON-CRACKED CONCRETE

### Sample Description

Information Supplied by Client

Client : Sunway Metal Manufactory Limited
Project : Tensile Strength Test of Anchor Bolt

Sample Description : E10 Anchor Bolt

Client's Sample I.D. : --

For Expanding Anchor

Supplier Name : Sunway Metal Manufactory Limited

Reference Number : E10

Location of the Fixings in the Base Specimen: (Please refer to the diagrams)

Embedded Length : 60 mm Minimum requirement of BS 5080 : 180 mm

Hole Diameter : 10 mm for distance of fixing from the edge

Bolt Diameter : 10 mm Minimum requirement of BS 5080 : 300 mm

Hole Depth : 60 mm anchor spacing of fixing

Concrete Grade : 22 N/mm²

**For Concrete** 

Mix Proportions : Not provided
Location of Reinforcement : Not applicable
Type of reinforcement : Not applicable

Cast Unit Shape : Square

Dimensions of Cast Unit : 500 x 500 x 192 mm

Concrete Age : 30 days

Compressive Strength (Average): 224 kgf/cm<sup>2</sup>

Laboratory Information

Location of Test : Product Testing Laboratory of MateriaLab

Lab. Sample I.D. : ST130008/43-45, 75 & 78

Date Received : 03 January 2013
Date Specimens Fixed : 11 April 2013
Date Tested : 22 April 2013
Span of Reaction Support : 240 mm

Test Method : BS 5080 : Part 1 : 1993 and ETAG-001-Annex-A

Loading Method : Increment Loading

Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852 2450 8233 Fax : +852 2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.: --

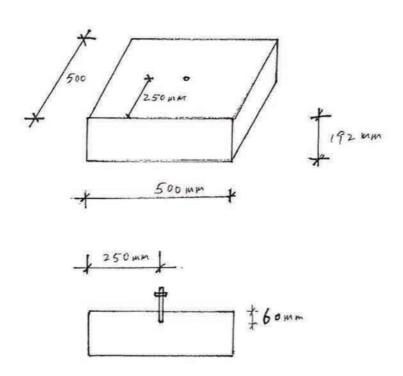
Report No : 124675ST130008(9)

Page 2 of 3

# REPORT ON TENSILE STRENGTH TEST OF E10 ANCHOR BOLT EMBEDDED IN NON-CRACKED CONCRETE

# **Test Method**

石矢強度: 25/20D ± 5 MPA, 28 天 數數 42 件



Sketch 1: The specified concrete structure

Fugro Development Centre, 5 Lok Yi Street, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852 2450 8233 : +852 2450 6138 Fax E-mail: matlab@fugro.com.hk



Client Ref.

Website: www.materialab.com.hk

Page 3 of 3

Report No.

: 124675ST130008(9)

# REPORT ON TENSILE STRENGTH TEST OF E10 ANCHOR BOLT EMBEDDED IN NON-CRACKED CONCRETE

### Summary of Test Results

Lab.	Force Interval (kN) / Displacement (mm)						Ultimate Force						
Sample I.D.	of 3 kN 6 kN 9 kN 12		12 kN	12 kN 15 kN 18 kN 21 kN		N 24 kN 28 kN 3		32 kN	36 kN	(max.) (kN)			
ST130008/43	4.56	0.063	0.459	0.924	1.348	1.846	2.476	-				••	20.07
ST130008/44	5.79	0.105	0.227	1.062	1.387	2.217	2.872					-	19.09
ST130008/45	5.47	0.084	0.912	1.464	1.706	2.224	2.509		-				20.15
ST130008/75	6.55	0.106	0.188	0.446	0.663	1.301	1.695	2.899	-	-	44		23.91
ST130008/78	5.40	0.148	0.376	0.937	1.097	1.582	1.882			. <del></del>			19.13
Mean			-							-		3 <b>44</b> 0	20.47
Standard Deviation			(ee)		3447	-	-	-	-		**	-	1.99

Remark: The test results relate only to the samples tested.

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Client

Sunway Metal Manufactory Limited

Project

Testing of Anchor Bolt SW-E10

Client Ref

--

Report No.

092660ST90534

Date

: 26 April 2010

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233
Fax :+852-2450 6138
F-mail : mattab@fuoro.com.h

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



# CONTENTS

- 1.0 Sample Description
- 2.0 Summary of Test Results
- 3.0 Individual Results
- 4.0 Diagram
- 5.0 Record Photographs

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. : --

Report No.: 092660ST90534

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

### 1.0 Sample Description

1.1 Information Supplied by Client

Client : Sunway Metal Manufactory Limited Project : Testing of Anchor Bolt SW-E10

Sample Description : Anchor Bolt SW-E10

Client's Sample I.D. : --

For Expanding Anchor

Type of Drilled Employed : Rotary-Precussive

Location of the Fixings in the Base Specimen : (Please refer to the diagrams)

Embedded Length : 50 mm Minimum requirement of BS 5080

Predrilled Hole Diameter . : 10 mm for distance of fixing from the edge : 150 mm

Bolt Diameter : 10 mm Minimum requirement of BS 5080

Hole Depth : 60 mm anchor spacing of fixing : 200 mm
Tightening Torque : 35 Nm Concrete Grade : 30 MPa

For Concrete

Mix Proportions : Not Provided

Location of Reinforcement : NIL

Type of reinforcement : NIL

Cast Unit Shape : Cube

Dimensions of Cast Unit : 800 x 800 x 800 mm

Date Cast : 19 October 2009

1.2 Laboratory Information

Location of Test : Kam Tin Laboratory of MateriaLab

Address of Test Location : DD111, Lot 3028, Wang Toi Shan Village, Pat Heung, Kam Tin, N.T.

Lab. Sample I.D. : ST90534/B1 to B25
Date Received : 25 August 2009
Date Test Started : 03 December 2009
Date Test Completed : 12 January 2010

Span of Support : 300 mm

Test Method : BS 5080 : Part 1 : 1993 Loading Method : Increment Increasing

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road. Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

### 2.0 Summary of Test Results

Lab. Sample I.D.	Applied Force at Relative Movement of 0.2mm (kN)	Ultimate Force (kN)
ST90534/B1	9.8	18.6
ST90534/B3	7.2	21.2
ST90534/B5	7.8	21.4
ST90534/B6	7.6	23.2
ST90534/B7	8.5	22.4
ST90534/B8	7.4	21.3
ST90534/B9	7.4	22.4
ST90534/B12	5.6	18.8
ST90534/B13	5.5	16.4
ST90534/B14	6.9	19.6
ST90534/B18	7.8	21.3
ST90534/B24	7.3	20.2
Mean	7.4	20.6
Standard Deviation	1.1	1.9

Remark: The test results relate only to the samples tested.

Checked by

Date: 26/4/2010 Certified by: NCCUL Date: 26.4.20(0)
Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

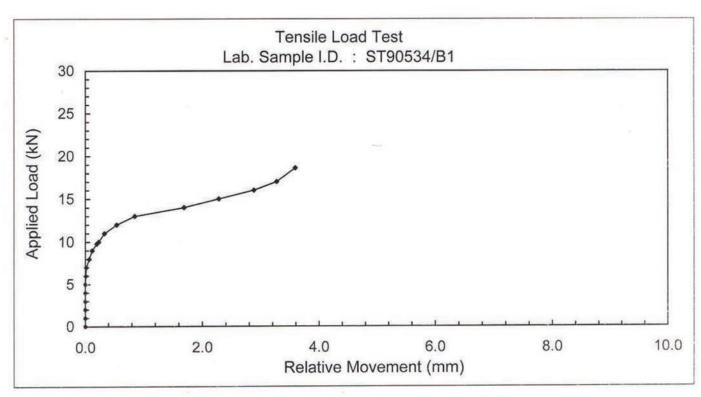
#### **Test Results** 3.0

Lab. Sample I.D.

: ST90534/B1

Date Tested : 03 December 2009

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	9.8	0.20
1.0	0	10.0	0.23
2.0	0	11.0	0.33
3.0	0	12.0	0.54
4.0	0	13.0	0.85
5.0	0	14.0	1.69
6.0	0.01	15.0	2.28
7.0	0.02	16.0	2.88
8.0	0.07	17.0	3.27
9.0	0.12	18.6	3.59



Observation: Failure of concrete was noted at the applied load of 18.6 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

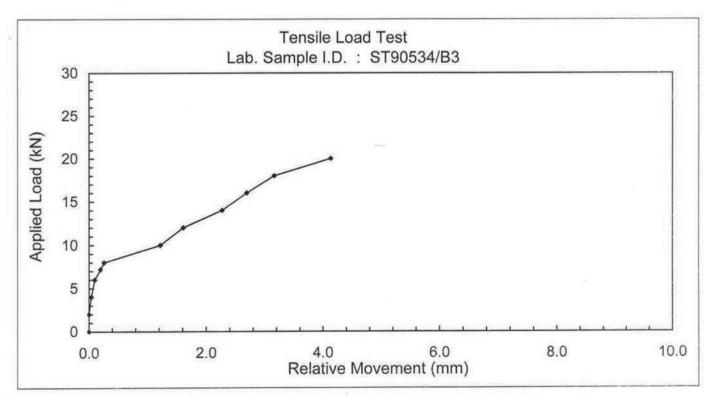
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B3

Date Tested: 11 December 2009

Applied Load	Relative Movement	Applied Load (kN)	Relative Movement (mm)
(kN)	(mm)	(KIN)	(11111)
0	0	12.0	1.61
2.0	0	14.0	2.27
4.0	0.04	16.0	2.69
6.0	0.10	18.0	3.16
7.2	0.20	20.0	4.13
8.0	0.26	21.2	
10.0	1.22		



Observation: Failure of concrete was noted at the applied load of 21.2 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

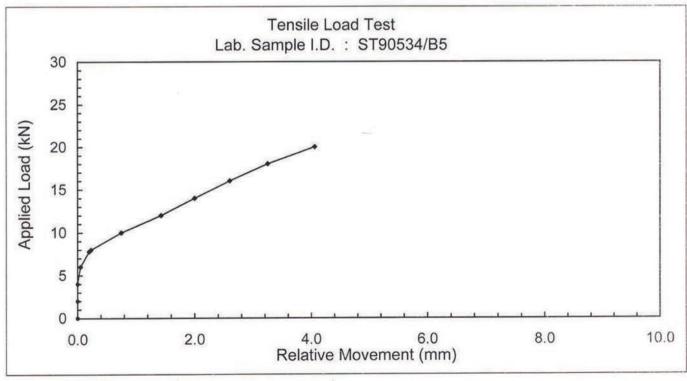
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B5

Date Tested : 11 December 2009

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	12.0	1.43
2.0	0	14.0	2.00
4.0	0	16.0	2.60
6.0	0.05	18.0	3.25
7.8	0.20	20.0	4.06
8.0	0.23	21.4	
10.0	0.75		



Observation: Failure of concrete was noted at the applied load of 21.4 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

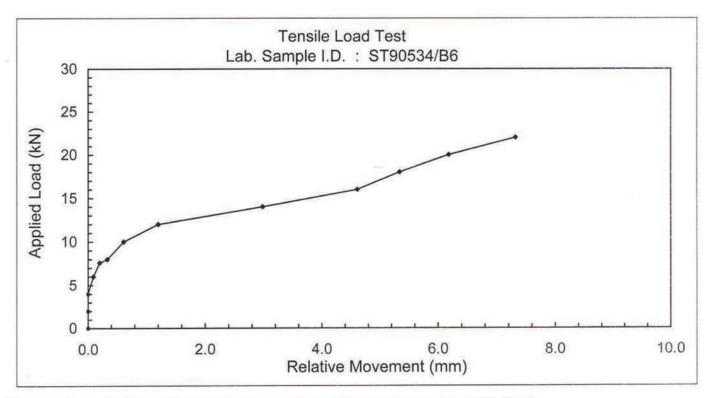
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B6

Date Tested : 11 December 2009

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.20
2.0	0	14.0	2.98
4.0	0	16.0	4.61
6.0	0.09	18.0	5.34
7.6	0.20	20.0	6.18
8.0	0.33	22.0	7.32
10.0	0.61	23.2	



Observation: Failure of concrete was noted at the applied load of 23.2 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

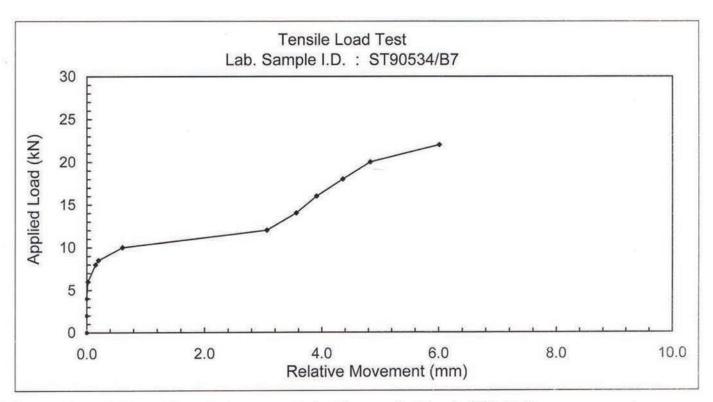
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B7

Date Tested: 11 December 2009

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	3.06
2.0	0	14.0	3.56
4.0	0	16.0	3.91
6.0	0.02	18.0	4.36
8.0	0.15	20.0	4.83
8.5	0.20	22.0	6.01
10.0	0.61	22.4	



Observation: Failure of concrete was noted at the applied load of 22.4 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

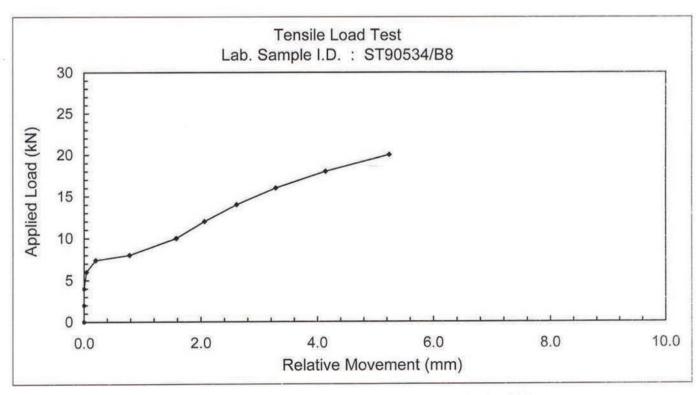
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B8

Date Tested : 11 December 2009

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	12.0	2.06
2.0	0	14.0	2.61
4.0	0	16.0	3.28
6.0	0.04	18.0	4.14
7.4	0.20	20.0	5.24
8.0	0.78	21.3	
10.0	1.58		



Observation: Failure of concrete was noted at the applied load of 21.3 kN.

MateriaLab Division. Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

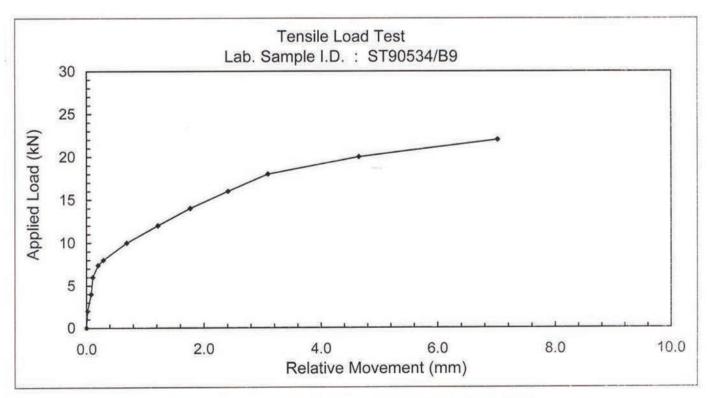
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B9

Date Tested : 06 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.22
2.0	0.02	14.0	1.77
4.0	0.08	16.0	2.41
6.0	0.11	18.0	3.09
7.4	0.20	20.0	4.65
8.0	0.29	22.0	7.02
10.0	0.69	22.4	



Observation: Failure of concrete was noted at the applied load of 22.4 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

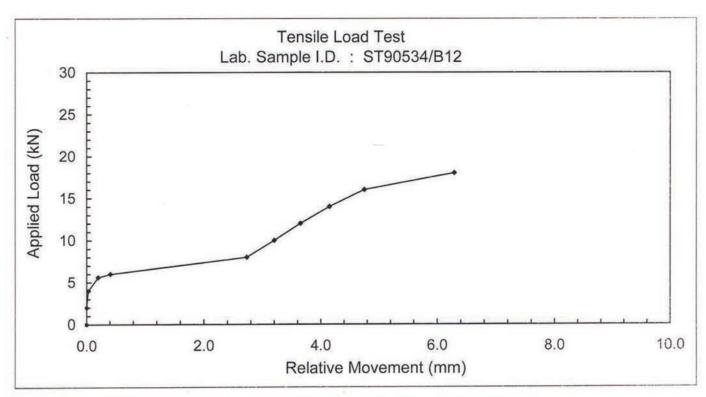
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B12

Date Tested : 06 January 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	10.0	3.20
2.0	0	12.0	3.65
4.0	0.03	14.0	4.15
5.6	0.20	16.0	4.75
6.0	0.41	18.0	6.29
8.0	2.73	18.8	



Observation: Failure of concrete was noted at the applied load of 18.8 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

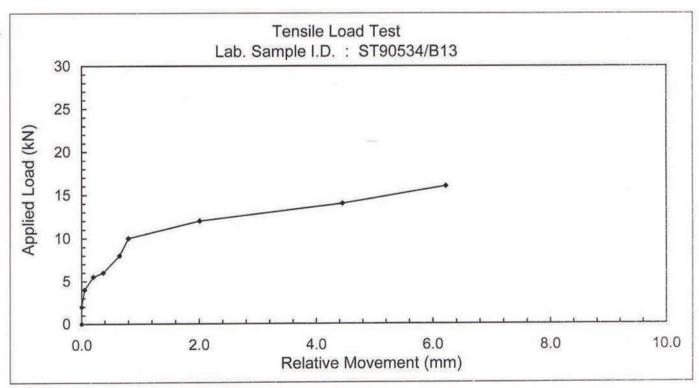
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B13

Date Tested : 06 January 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	10.0	0.80
2.0	0	12.0	2.01
4.0	0.05	14.0	4.45
5.5	0.20	16.0	6.22
6.0	0.37	16.4	
8.0	0.65		



Observation: Failure of concrete was noted at the applied load of 16.4 kN.

MateriaLab Division, Fugro Development Centre. 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

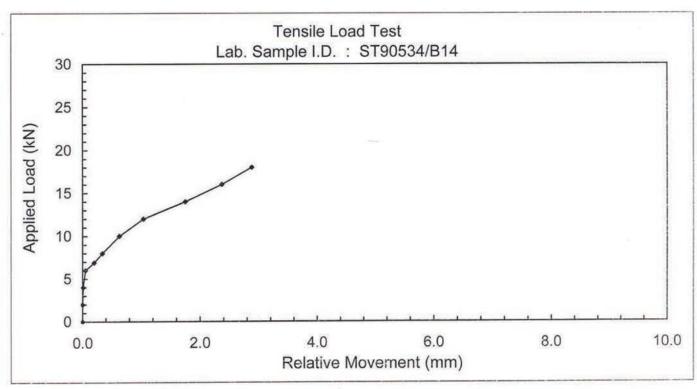
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B14

Date Tested : 06 January 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	10.0	0.63
2.0	0	12.0	1.04
4.0	0.01	14.0	1.75
6.0	0.05	16.0	2.37
6.9	0.20	18.0	2.88
8.0	0.34	19.6	



Observation: Failure of concrete was noted at the applied load of 19.6 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

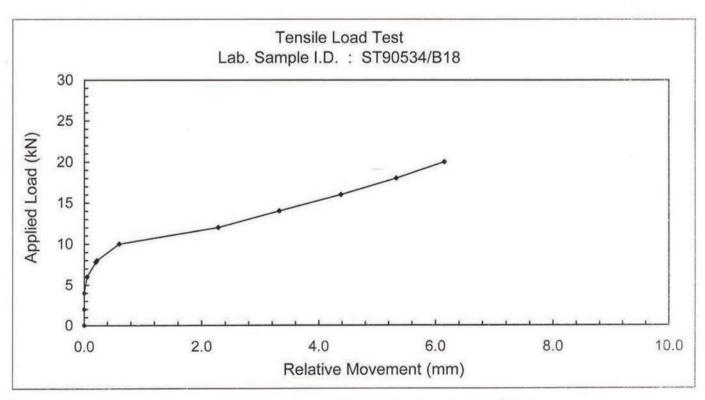
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B18

Date Tested : 11 January 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	12.0	2.28
2.0	0	14.0	3.32
4.0	0	16.0	4.38
6.0	0.05	18.0	5.33
7.8	0.20	20.0	6.15
8.0	0.22	21.3	
10.0	0.60		



Observation: Failure of concrete was noted at the applied load of 21.3 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk

Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534

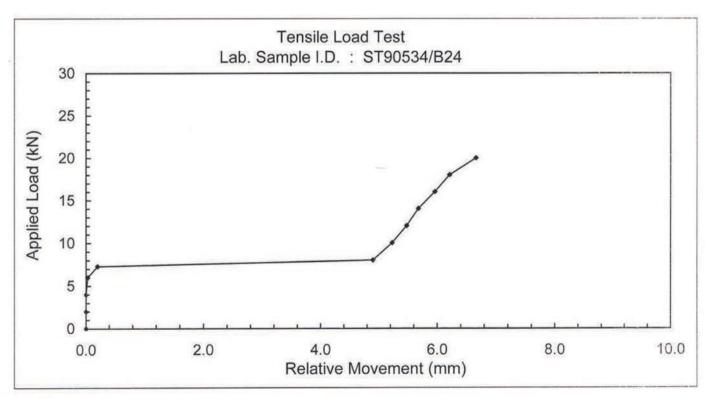
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B24

Date Tested : 12 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	5.48
2.0	0	14.0	5.68
4.0	0	16.0	5.96
6.0	0.03	18.0	6.21
7.3	0.20	20.0	6.66
8.0	4.90	20.2	
10.0	5.23		



Observation: Failure of concrete was noted at the applied load of 20.2 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk

Tel

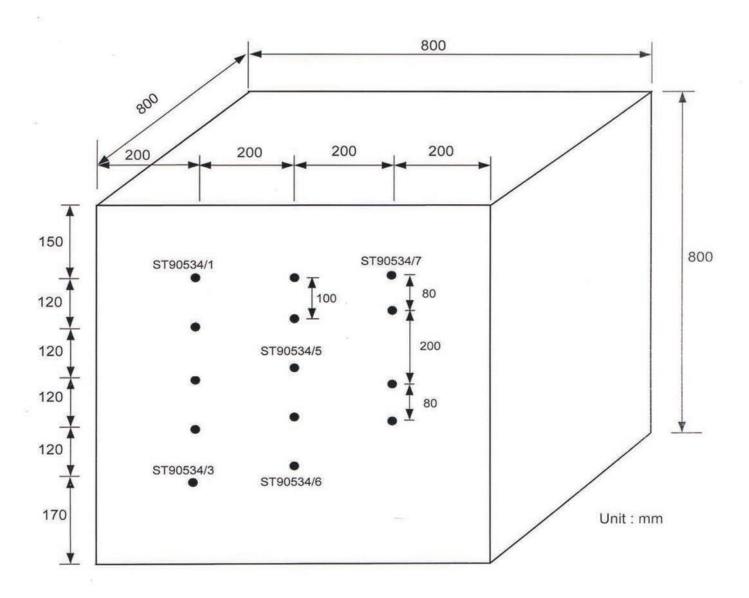


Client Ref.

Report No.

: 092660ST90534

#### 4.0 **Diagram**



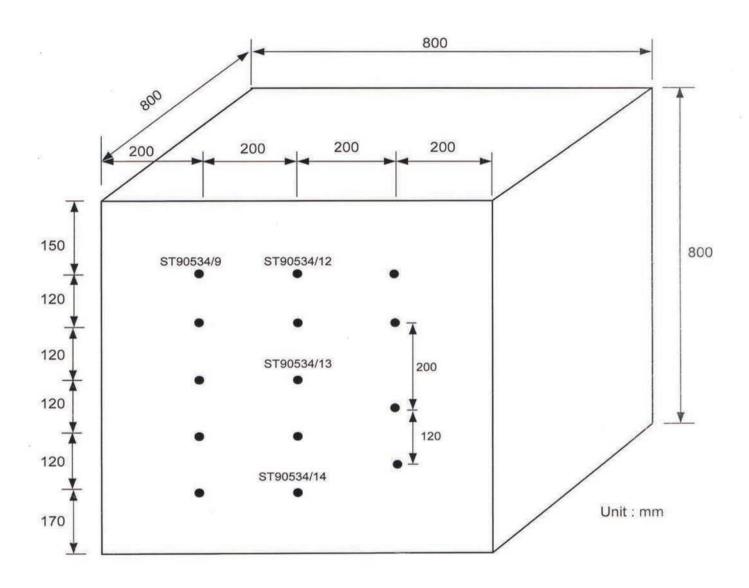
MateriaLab Division,
Fugro Development Centre,
5 Lok Vi Street, 17 M.S. Castle Peak F

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel: +852-2450 8233 Fax: +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

. --



MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel: +852-2450 8233 Fax: +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk

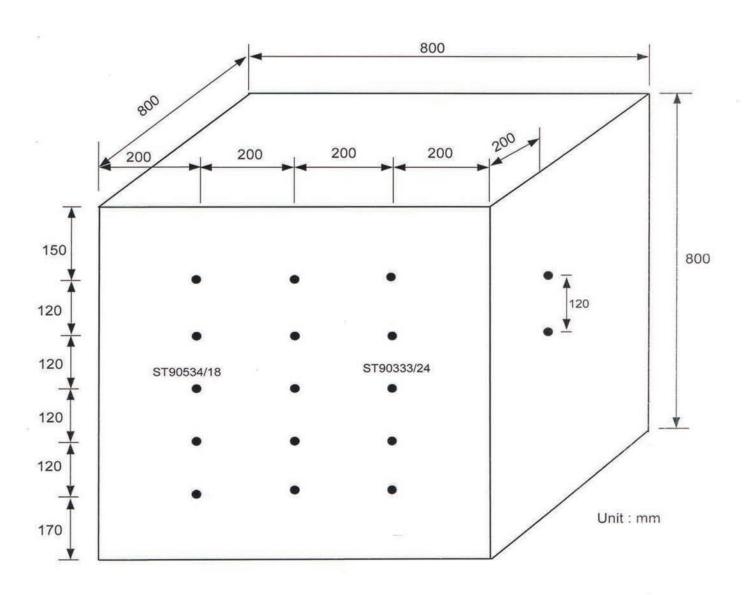


Client Ref.

: --

Report No.

: 092660ST90534



MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. : -

Report No. : 092660ST90534

# 5.0 Record Photographs



Test Configuration
Sample I.D.: ST90534/B1-B25



After Test Sample I.D.: ST90534/B1

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. :



After Test Sample I.D. : ST90534/B3



After Test Sample I.D. : ST90534/B5

MateriaLab Division,
Fugro Development Centre,
5 Lok Vi Street 17 M.S. Castle Peak F

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel: +852-2450 8233
Fax: +852-2450 6138
E-mail: matlab@fugro.com.hk
Website: www.materialab.com.hk



Client Ref.

---



After Test Sample I.D.: ST90534/B6



After Test Sample I.D. : ST90534/B7

MateriaLab Division,
Fugro Development Centre,
5 Lok Vi Street, 17 M.S. Castle Peak R

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. : -



After Test Sample I.D. : ST90534/B8



After Test Sample I.D.: ST90534/B9

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --

Report No.

: 092660ST90534



After Test Sample I.D.: ST90534/B12



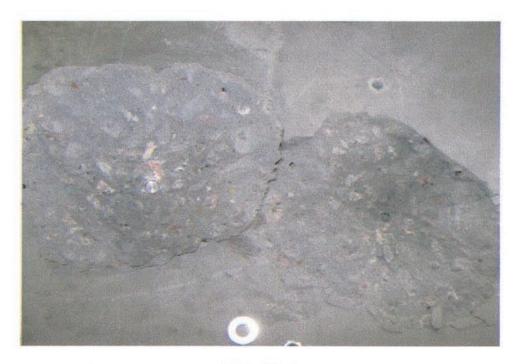
After Test Sample I.D. : ST90534/B13

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233
Fax :+852-2450 6138
E-mail : matlab@fugro.com.hk
Website : www.materialab.com.hk



Client Ref.

--



After Test Sample I.D. : ST90534/B14



After Test Sample I.D.: ST90534/B18

MateriaLab Division,
Fugro Development Centre,
5 Lok Yi Street, 17 M.S. Castle Peak Ro

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233
Fax : +852-2450 6138
E-mail : matlab@fugro.com.hk
Website : www.materialab.com.hk



Client Ref.

--



After Test Sample I.D. : ST90534/B24

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



# REPORT ON THE TENSILE LOAD **TEST OF ANCHOR BOLT**

Client

: Sunway Metal Manufactory Limited

Project

: Testing of Anchor Bolt SW-E10

Client Ref : --

Report No. :

092660ST90534(2)

Date

: 26 April 2010

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel :+852-2450 8233 Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



# CONTENTS

- 1.0 Sample Description
- 2.0 Summary of Test Results
- 3.0 Individual Results
- 4.0 Diagram
- 5.0 Record Photographs

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 : +852-2450 6138 Fax E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref. : --

Report No.: 092660ST90534(2)

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

# 1.0 Sample Description

### 1.1 Information Supplied by Client

Client

Sunway Metal Manufactory Limited

Project

Testing of Anchor Bolt SW-E10

Sample Description

SW-E10 Anchor Bolt

Client's Sample I.D.

### For Expanding Anchor

Type of Drilled Employed

Rotary-Precussive

Location of the Fixings in the Base Specimen:

(Please refer to the diagrams)

Embedded Length

50 mm

Minimum requirement of BS 5080

Predrilled Hole Diameter

10 mm

for distance of fixing from the edge : 150 mm

**Bolt Diameter** 

10 mm

Minimum requirement of BS 5080

anchor spacing of fixing

Hole Depth

60 mm

: 200 mm

**Tightening Torque** 

35 Nm

Concrete Grade

: 40 MPa

### For Concrete

Mix Proportions

Not Provided

Location of Reinforcement

NIL

Type of reinforcement

NIL

Cast Unit Shape

Cube

Dimensions of Cast Unit

800 x 800 x 800 mm

**Date Cast** 

19 October 2009

### 1.2 Laboratory Information

Location of Test

Kam Tin Laboratory of MateriaLab

Address of Test Location

DD111, Lot 3028, Wang Toi Shan Village, Pat Heung, Kam Tin, N.T.

Lab. Sample I.D.

ST90534/B26-B50

Date Received

25 August 2009

14 January 2010

Date Test Started Date Test Completed

08 February 2010

Span of Support

Loading Method

: 300 mm

Test Method

BS 5080 : Part 1 : 1993 Increment Increasing

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(2)

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

# 2.0 Summary of Test Results

Lab. Sample I.D.	Applied Force at Relative Movement of 0.2mm (kN)	Ultimate Force (kN)
ST90534/B29	7.8	21.6
ST90534/B31	8.8	21.2
ST90534/B33	7.2	21.5
ST90534/B35	7.0	21.5
ST90534/B36	9.5	20.4
ST90534/B37	7.2	19.5
ST90534/B38	7.7	19.3
ST90534/B44	5.9	20.2
ST90534/B45	7.2	23.1
ST90534/B46	7.6	20.9
ST90534/B48	6.9	21.4
ST90534/B49	8.2	19.5
Mean	7.6	20.8
Standard Deviation	0.9	1.1

Remark: The test results relate only to the samples tested.

Checked by

Date: 26/4/100 Certified by: 100 1 Les Date: 26.4.20la

Chan Chun Wai Ivan

Manager (Product Testing Laboratory)

The copyright of this document is owned by Fugro Technical Services Limited. It may not be reproduced except with prior written approval from the Company.

MateriaLab Division. Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(2)

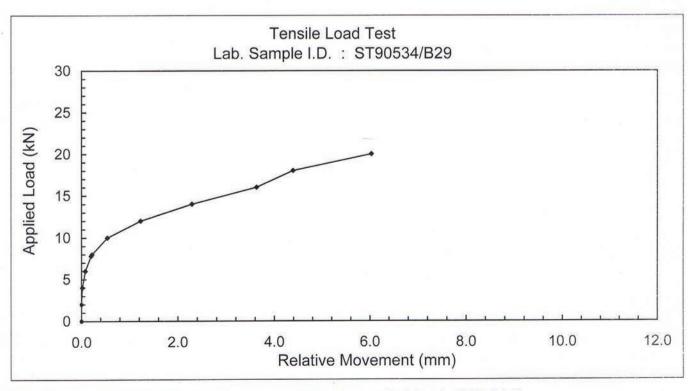
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B29

Date Tested : 14 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.23
2.0	0	14.0	2.29
4.0	0.02	16.0	3.63
6.0	0.08	18.0	4.39
7.8	0.20	20.0	6.03
8.0	0.22	21.6	
10.0	0.54		



Observation: Failure of concrete was noted at the applied load of 21.6 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.

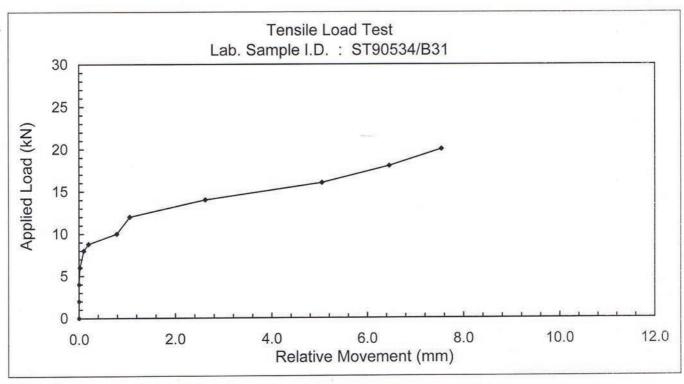
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B31

Date Tested : 14 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.06
2.0	0	14.0	2.62
4.0	0	16.0	5.05
6.0	0.02	18.0	6.46
8.0	0.10	20.0	7.54
8.8	0.20	21.2	
10.0	0.79		



Observation: Failure of concrete was noted at the applied load of 21.2 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.

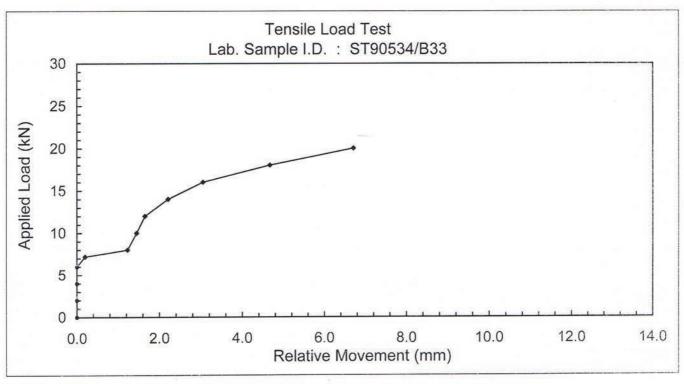
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B33

Date Tested : 14 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.65
2.0	0	14.0	2.21
4.0	0	16.0	3.05
6.0	0	18.0	4.67
7.2	0.20	20.0	6.71
8.0	1.23	21.5	-
10.0	1.45		



Observation: Failure of concrete was noted at the applied load of 21.5 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 Fax

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.

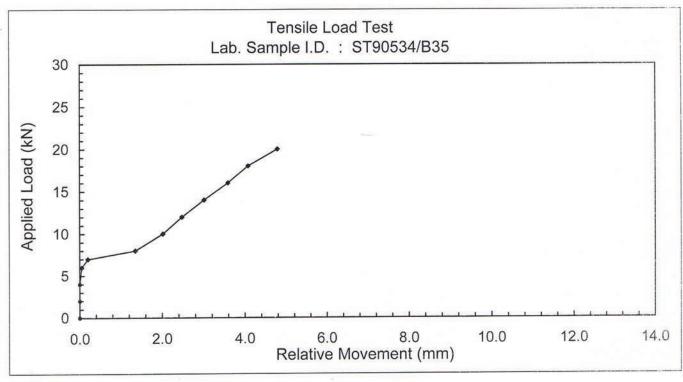
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B35

Date Tested : 14 January 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	12.0	2.48
2.0	0	14.0	3.01
4.0	0	16.0	3.59
6.0	0.05	18.0	4.08
7.0	0.20	20.0	4.79
8.0	1.35	21.5	
10.0	2.02		



Observation: Failure of concrete was noted at the applied load of 21.5 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B36

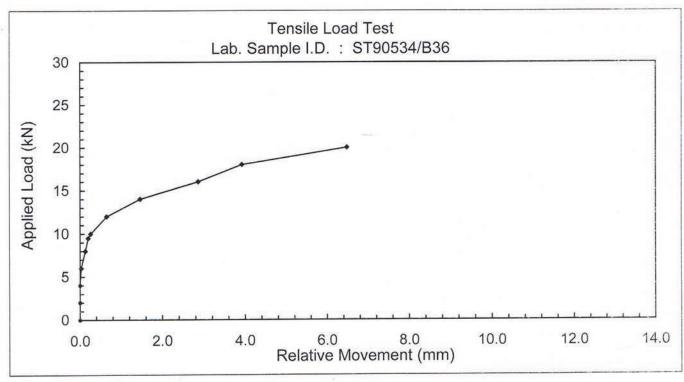
**Date Tested** 

: 18 January 2010

**Date Cast** 

: 24 October 2009

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	0.65
2.0	0	14.0	1.46
4.0	0	16.0	2.86
6.0	0.03	18.0	3.92
8.0	0.13	20.0	6.48
9.5	0.20	20.4	-
10.0	0.26		



Observation: Failure of concrete was noted at the applied load of 20.4 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 F-mail : matlab@fugro.com.h

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: --

Report No. : 092660ST90534(2)

# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B37

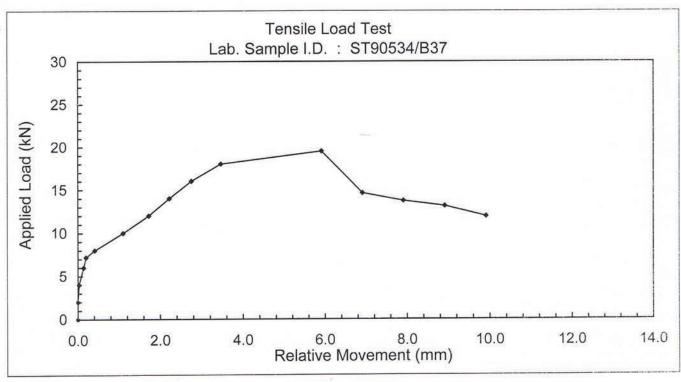
**Date Tested** 

: 18 January 2010

**Date Cast** 

: 24 October 2009

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	14.0	2.22
2.0	0	16.0	2.75
4.0	0.03	18.0	3.46
6.0	0.14	19.5	5.91
7.2	0.20	14.6	6.91
8.0	0.41	13.7	7.91
10.0	1.10	13.1	8.91
12.0	1.72	11.9	9.91



Observation: Slip of anchor bolt was noted at the applied load of 19.5 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No. : 092660ST90534(2)

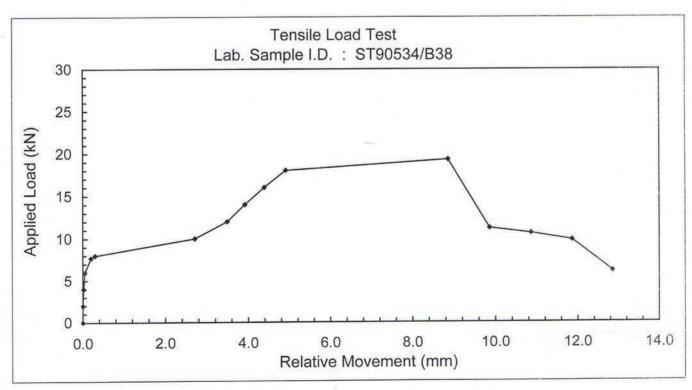
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B38

Date Tested : 18 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	14.0	3.92
2.0	0	16.0	4.39
4.0	0.02	18.0	4.91
6.0	0.05	19.3	8.86
7.7	0.20	11.2	9.86
8.0	0.30	10.6	10.86
10.0	2.71	9.8	11.86
12.0	3.49	6.1	12.86



Observation: Slip of anchor bolt was noted at the applied load of 19.3 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.

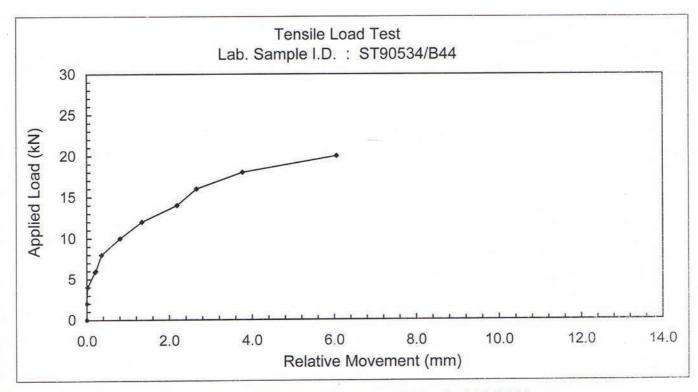
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B44

Date Tested : 23 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.34
2.0	0	14.0	2.19
4.0	0.02	16.0	2.66
5.9	0.20	18.0	3.77
6.0	0.22	20.0	6.06
8.0	0.36	20.2	
10.0	0.81		



Observation: Failure of concrete was noted at the applied load of 20.2 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 : +852-2450 6138 Fax

E-mail : matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(2)

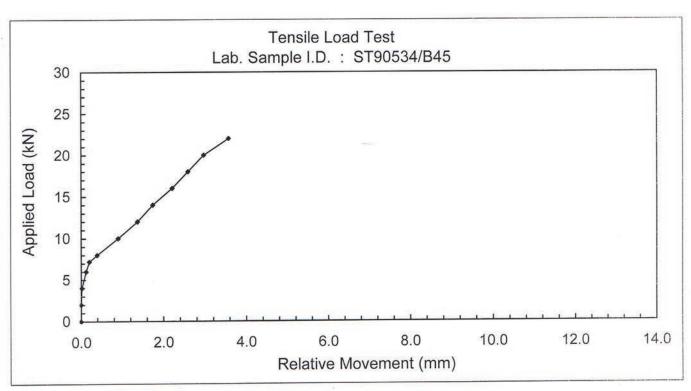
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B45

Date Tested : 23 January 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	12.0	1.37
2.0	0	14.0	1.74
4.0	0.02	16.0	2.21
6.0	0.12	18.0	2.59
7.2	0.20	20.0	2.97
8.0	0.39	22.0	3.57
10.0	0.90	23.1	199



Observation: Failure of concrete was noted at the applied load of 23.1 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

: +852-2450 8233 Tel Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk

Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.

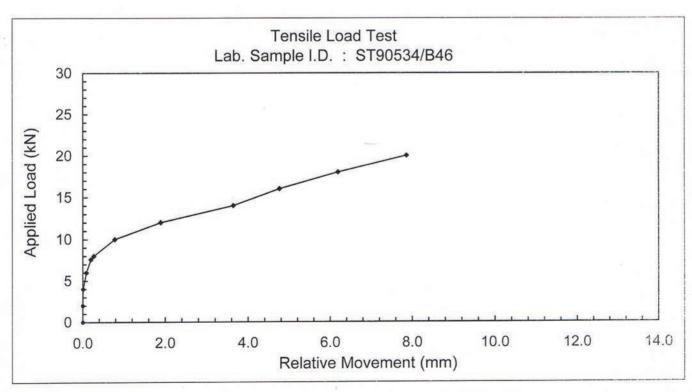
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B46

Date Tested : 08 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	12.0	1.89
2.0	0	14.0	3.64
4.0	0.01	16.0	4.76
6.0	0.09	18.0	6.19
7.6	0.20	20.0	7.86
8.0	0.27	20.9	
10.0	0.78		



Observation: Failure of concrete was noted at the applied load of 20.9 kN.

MateriaLab Division. Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

Report No.

: 092660ST90534(2)

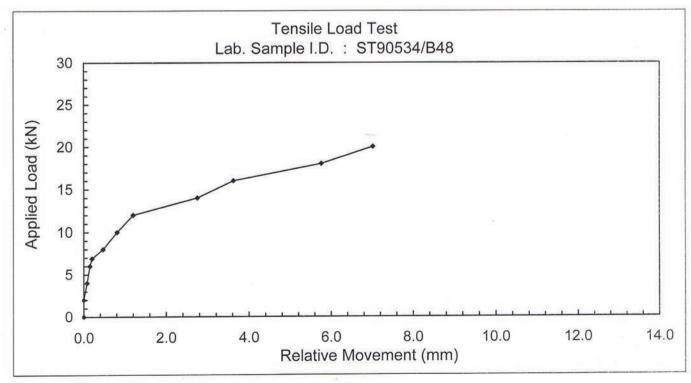
# REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B48

Date Tested : 04 February 2010

Applied Load (kN)	Relative Movement (mm)	Applied Load (kN)	Relative Movement (mm)
0	0	12.0	1.20
2.0	0	14.0	2.75
4.0	0.08	16.0	3.62
6.0	0.15	18.0	5.76
6.9	0.20	20.0	7.02
8.0	0.47	21.4	
10.0	0.81		



Observation: Failure of concrete was noted at the applied load of 21.4 kN.

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk

E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

. --

Report No. : 092660ST90534(2)

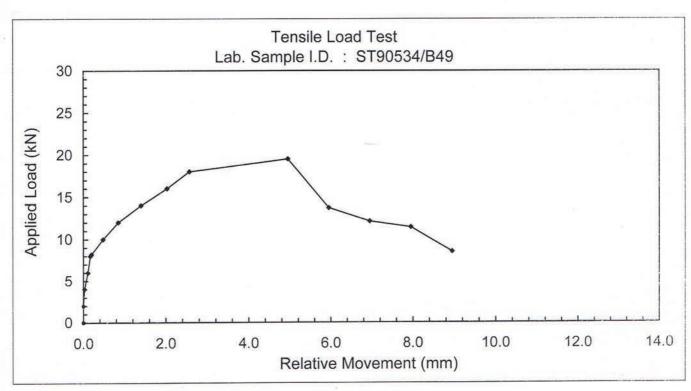
### REPORT ON THE TENSILE LOAD TEST OF ANCHOR BOLT

Lab. Sample I.D.

: ST90534/B49

Date Tested : 04 February 2010

Applied Load	Relative Movement	Applied Load	Relative Movement
(kN)	(mm)	(kN)	(mm)
0	0	14.0	1.40
2.0	0	16.0	2.03
4.0	0.03	18.0	2.57
6.0	0.11	19.5	4.95
8.0	0.17	13.7	5.95
8.2	0.20	12.1	6.95
10.0	0.48	11.4	7.95
12.0	0.85	8.5	8.95



Observation: Slip of anchor bolt was noted at the applied load of 19.5 kN.

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



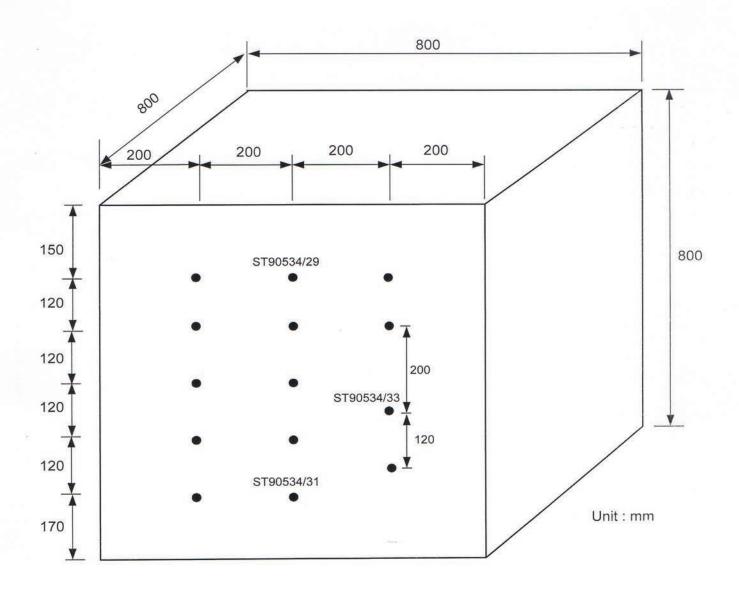
Client Ref.

Report No.

. --

: 092660ST90534(2)

### 4.0 Diagram



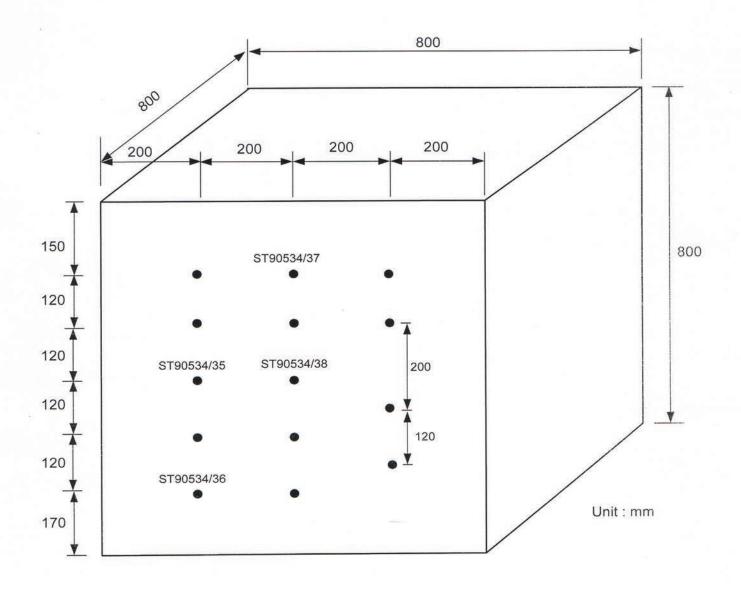
MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --



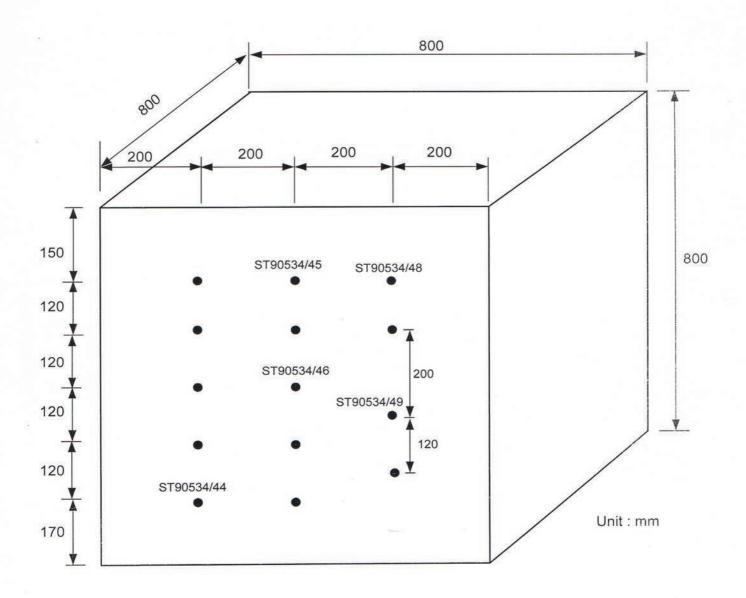
MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --



MateriaLab Division,

Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138

Fax :+852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

--

Report No.

: 092660ST90534(2)

### 5.0 Record Photographs



Test Configuration
Sample I.D.: ST90534/B26-B50

MateriaLab Division, Fugro Development Centre,

Fax : +852-2450 6138 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk

Tel

MateriaLab

Client Ref.

Report No. : 092660ST90534(2)



: +852-2450 8233

After Test Sample I.D.: ST90534/B29



After Test Sample I.D.: ST90534/B31

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --



After Test Sample I.D.: ST90534/B33



After Test Sample I.D. : ST90534/B35

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.



After Test Sample I.D. : ST90534/B36



After Test Sample I.D. : ST90534/B37

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref.

: --



After Test Sample I.D. : ST90534/B38



After Test Sample I.D.: ST90534/B44

MateriaLab Division, Fugro Development Centre,

5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong.

Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail: matlab@fugro.com.hk Website: www.materialab.com.hk



Client Ref.

: 092660ST90534(2) Report No.



After Test Sample I.D.: ST90534/B45



After Test Sample I.D.: ST90534/B46

MateriaLab Division, Fugro Development Centre, 5 Lok Yi Street, 17 M.S. Castle Peak Road, Tai Lam, Tuen Mun, N.T., Hong Kong. Tel : +852-2450 8233 Fax : +852-2450 6138 E-mail : matlab@fugro.com.hk Website : www.materialab.com.hk



Client Ref. : -



After Test Sample I.D.: ST90534/B48



After Test Sample I.D. : ST90534/B49